Appl. No. 10/809,017; Atty. Doc. No.: Vertis-4/Con \*\*\*SUBSTITUTE ABSTRACT\*\*\*

## ABSTRACT

A method for manufacturing products with a coating, wherein from at least one mass comprising at least natural polymers, a base product is manufactured, while to at least one part of the product, a coating is applied, a coating being used having a surface tension which is approximately equal to or preferably lower than the surface tension of a portion of the mass, at least of the or each relevant part of the base product to which the coating is applied.

5

10